

twilight

INSTRUMENTOS DE MEDICIÓN INDUSTRIAL

Kit de Yugo Magnetico y Particulas

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Y-7 Yoke

AC/DC Electromagnetic Yoke

The Y-7 is a durable, high-strength AC/DC magnetic yoke designed to detect surface and sub-surface indications in the most rugged applications.

Featuring sealed chemical-resistant construction, articulating legs to contour to any part shape and robust strain-relieved twelve-foot cord for field use, the Y-7 is ideal for inspection of welds and other remote testing.

Solid-state controls allow the operator to use AC magnetic fields for surface indications or DC magnetic fields for sub-surface indications to meet all inspection needs.

The Y-7 is also available as a test kit (Y-7 MV Kit), complete with a Y-7 yoke, #1 Gray and #8A Red magnetic powders, a paint marker and hand cleaner towels in a convenient carrying case.



FEATURES

- Sealed, durable construction
- Chemical and abrasion resistant
- AC and DC operation options for surface and sub-surface inspection
- Exceeds ASTM lifting specifications
- Individual serial number for each yoke

SPECIFICATION COMPLIANCE

- ASME BPVC
- ASTM E709
- ASTM E1444
- ASTM E3024

APPLICATIONS

Defect location: Surface and subsurface

Ideal for:

- Field testing
- Spot inspections
- In-service inspections
- Demanding environments
- Weld inspection

Defect examples:

- Inclusions
- Seams
- Shrink cracks
- Tears
- Laps
- Welding slag
- Grinding cracks
- Quenching cracks
- Fatigue cracks

PRODUCT PROPERTIES

| | |
|--------------------------------|------------------------------------------------|
| Weight | 115V: 7.4 lb / 3.4 kg 230V: 7.2 lb / 3.3 kg |
| Leg Span | 0–12 in / 0–30 cm |
| Cord Length | 12 ft / 3.7 m |
| Duty Cycle | 33%, max on time is 80 seconds |
| Electrical Requirements | 115V - 60 Hz: 6.0 A 230V - 50/60 Hz: 2.7 A |

USE RECOMMENDATIONS

| | |
|--------------------------------|----------------------------------------------------|
| NDT Method | Magnetic Particle Testing |
| Recommended Accessories | Yoke Test Weight PN 624115 Yoke Light PN 623745 |

PART NUMBERS

| | |
|------------------|--------|
| Y-7, 115V | 625643 |
| Y-7, 230V | 625644 |
| Y-7 MV Kit, 115V | 43509 |
| Y-7 MV Kit, 230V | 620741 |

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